Thursday, 6/15/2006 1:41:18 PM Date: User: Kim Johnston **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** : BUSHING Customer Job Number : 27555 **Estimate Number** : 10167 : NIA : D2526 **Part Number** P.O. Number S.O. No. : > LA : 6/15/2006 : D2526 REV A **Drawing Number** This Issue Prsht Rev. **Project Number** : N/A Type : MACHINED PARTS First Issue **Drawing Revision** Material :NIM **Previous Run** : 6/30/2006 **Due Date** Each Written By Checked & Approved By Reformat; made on cobra KJ/RF Comment : Est C 05/04 **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: M303R0500 303 Round Bar 0.500 1.0 Comment: Qty.: 0.1465 f(s)/Unit Total: 2.9295 f(s) 6061-16-Round Ber 1.5" Machine as per Folio FA257 and Dwg D2526 Material: AISI 30 ₹ Round Bar Ø0.500" ← (M303R0.500)Identify for D2526 /* HARDINGE HARDINGE CNC LATHE SMALL Comment: HARDINGE CNC LATHE SMALL 1-Turn Blank as per Dwg D2526 2-Deburr 3.0 QC2 28 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

Dart Aerospace Ltd

W/O: WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
	-						

	WORK ORDER NON-CONFORMANCE (NCR)							
	Description of NC		Corrective Action Section B		Varification		Approval	
STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Design Mgr	Approval QC Inspector	
			4					
	STEP	STED Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Corrective Action Section B Initial Action Description	STEP Description of NC Corrective Action Section B Initial Action Description Sign &	STEP Description of NC Corrective Action Section B Verification Section A Section C Section C	STEP Description of NC Corrective Action Section B Verification Approval Section A Section C Sec	

Part No:	PAR #:	Fault Category: N	ICR:	Yes No DQA:	Date: 06/09/01
NOTE: Date & initial all entries				QA: N/C Closed:	Date:,

Date:

Thursday, 6/15/2006 1:41:18 PM

User.[™] 、

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 27555

Part Number: D2526

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL Inspection Level 21



Job Completion



10/20101 ModoM.

Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector		
				*					
		WORK ORDER NON CONFORMANCE	- /N/C	<u>D</u> ,					

NCR:			E (NCR)					
		Description of NC	Description of NC Corrective Action Section B			Verification	Approval	Approval
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Approval Design Mgr	Approval QC Inspector
						[H]		
					-8-			
			1					

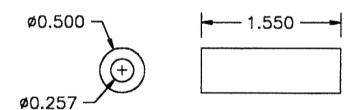
Part No:	PAR #:	Fault Category:	NCR:	Yes	No	DQA:		Date:	
NOTE: Date & initial all entries				QA: I	N/C C	losed:		Date:	^





DESIGN	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED AILTINGS	APPROVED	DRAWING NO.	REV. A
Bul	KE	D2526 SHEET	1 OF 1
DATE		TILE	SCALE
95.12.22		BUSHING	1:1





MATERIAL: 304/316 SS

SHOP COPY RETURN TO ENGINEERING

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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER 5

DART AEROSPACE LTD	Work Order: 27555
4	
Description: Bushing	Part Number: 102526
Inspection Dwg: D2526 Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1,550	+.010	1.552				
,500 P. 257	+.010 +.005	.502				
0.257	+.005	.502				
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					:	·

Measured by:	Audited by:	Er	Prototype Approval:	. \ /n
Date: 06/07/26	Date:	06/07/26	Date:	NIR

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	

